

Imp Sept. 5

Dart Aerospace Ltd.

36

Date: Thursday, 8/23/2007 4:26:55 PM
User: Kim Johnston

Process Sheet

SPLIT

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: DART 4-MAN 3-POINT AFT FACING SHOULDER HARNESS ASSEMBLY
Job Number	: 34213		
Estimate Number	: 13001		
P.O. Number	: N/A	Part Number	: D412702045A
This Issue	: 8/23/2007 S.O. No. : N/A	Drawing Number	: IIN D412-702 REV E
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 8/23/2007 Type : SMALL /MED FAB	Drawing Revision	: E
Previous Rev	: N/A	Material	: N/A
Written By	: <u>107.08.23</u>	Due Date	: 9/3/2007
Checked & Approved By	: <u>107.08.23</u>	Qty:	1 Um: Each
Comment	: est rev A 07.08.22 new issue EC		

Additional Product

Job Number:			
Seq. #:	Machine Or Operation:	Description :	
1.0	DC	DOCUMENT CONTROL	
			(2)
Comment: DOCUMENT CONTROL Photocopy bluefile & type labels per PPP D412-702-045A CHG001 <u>in 07/08/20 KJ 08.23</u>			
2.0	D412702111A	HARNESS ASSEMBLY	
			
Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s) HARNESS ASSEMBLY BATCH: <u>B34228</u>			
3.0	D412702113A	HARNESS ASSEMBLY	
			
Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s) HARNESS ASSEMBLY BATCH: <u>B34229</u>			
4.0	D3572041	GUIDE ASSEMBLY	
			
Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s) GUIDE ASSEMBLY <u>B31870 2X</u>			
5.0	AN416A	Bolt	
			
Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s) Bolt <u>M18949</u>			

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DART 4-MAN 3-POINT AFT FACING SEAT BELT HARNESS
ASSEMBLY

Job Number: 34213

Part Number: D412702045A

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

AN425A

BOLT



Comment: Qty.: 4.0000 Each(s)/Unit Total: 8.0000 Each(s)

BOLT

M104438

~~4X~~

Handwritten signature

7.0

AN960JD416

Washer



Comment: Qty.: 20.0000 Each(s)/Unit Total: 40.0000 Each(s)

Washer

batch: M103691

20X

M104215 20X

8.0

MS21042L4

Nut



Comment: Qty.: 6.0000 Each(s)/Unit Total: 12.0000 Each(s)

Nut

batch: M102552 6X

M104218 6X

Handwritten signature 8/27

9.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

Handwritten signature 8/29/20

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-045A CHG001

Location:

PPP Rev:

Handwritten: Draft

Handwritten signature 8/29/20

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Handwritten signature 8/29/20

Job Completion



Handwritten signature 8/29/20

QTY -041A	QTY -043A	QTY -045A	QTY -047A	QTY -049A	Part Number	Description
X					D412-702-041A	Dart 13-Man 3-Point Shoulder Harness Kit
	X				D412-702-043A	Dart 5-Man 3-Point Forward Facing Shoulder Harness Kit
		X			D412-702-045A	Dart 4-Man 3-Point Aft Facing Shoulder Harness Kit
			X		D412-702-047A	Dart 4-Man 3-Point Side Facing Shoulder Harness Kit
				X	D412-702-049A	Dart 1-Man 3-Point Forward Facing Shoulder Harness Kit
1	1		1	1	D412-702-059	GROMMET KIT
2	1		1		D412-702-101A	HARNESS ASSEMBLY
1*	1*		1*		D3573-7	ADAPTER
1*	1*		1*		D3579-042	SHOULDER HARNESS
1*	1*		1*		K6.2	CLIP
4*	4*		4*		MS24693S272	SCREW
4*	4*		4*		AN960JD10LL	WASHER
4*	4*		4*		MS21042L3	NUT
2	1		1		D412-702-103A	HARNESS ASSEMBLY
1*	1*		1*		D3573-8	ADAPTER
1*	1*		1*		D3579-041	SHOULDER HARNESS
1*	1*		1*		K6.2	CLIP
4*	4*		4*		MS24693S272	SCREW
4*	4*		4*		AN960JD10LL	WASHER
4*	4*		4*		MS21042L3	NUT
1	1			1	D412-702-105A	HARNESS ASSEMBLY
1*	1*			1*	D3573-1	ADAPTER
1*	1*			1*	D3579-042	SHOULDER HARNESS
1*	1*			1*	K6.2	CLIP
4*	4*			4*	MS24693S273	SCREW
4*	4*			4*	AN960JD10LL	WASHER
4*	4*			4*	MS21042L3	NUT
1	1				D412-702-107A	HARNESS ASSEMBLY
1*	1*				D3573-3	ADAPTER
1*	1*				D3579-042	SHOULDER HARNESS
1*	1*				K6.2	CLIP
4*	4*				MS24693S272	SCREW
4*	4*				AN960JD10LL	WASHER
4*	4*				MS21042L3	NUT
1	1				D412-702-109A	HARNESS ASSEMBLY
1*	1*				D3573-3	ADAPTER
1*	1*				D3579-041	SHOULDER HARNESS
1*	1*				K6.2	CLIP
4*	4*				MS24693S272	SCREW
4*	4*				AN960JD10LL	WASHER
4*	4*				MS21042L3	NUT

*DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

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WORK ORDER

NO. 34213

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Revision: E

Date: 07.06.27

QTY -041A	QTY -043A	QTY -045A	QTY -047A	QTY -049A	Part Number	Description
2		2			D412-702-111A	HARNESS ASSEMBLY
1*		1*			D3570-1	BRACKET
1*		1*			D3579-043	SHOULDER HARNESS
4*		4*			MS24694S50	SCREW
4*		4*			AN960JD10L	WASHER
4*		4*			MS21042L3	NUT
2		2			D412-702-113A	HARNESS ASSEMBLY
1*		1*			D3570-2	BRACKET
1*		1*			D3579-044	SHOULDER HARNESS
4*		4*			MS24693S50	SCREW
4*		4*			AN960JD10L	WASHER
4*		4*			MS21042L3	NUT
1			1		D412-702-115A	HARNESS ASSEMBLY
1*			1*		D3573-5	ADAPTER
1*			1*		D3579-042	SHOULDER HARNESS
1*			1*		K6.2	CLIP
4*			4*		MS24693S272	SCREW
4*			4*		AN960JD10LL	WASHER
4*			4*		MS21042L3	NUT
1			1		D412-702-117A	HARNESS ASSEMBLY
1*			1*		D3573-5	ADAPTER
1*			1*		D3579-041	SHOULDER HARNESS
1*			1*		K6.2	CLIP
4*			4*		MS24693S272	SCREW
4*			4*		AN960JD10LL	WASHER
4*			4*		MS21042L3	NUT
2	2				D3542-1	BRACKET
7	3		4	1	D3571-1	GUIDE
2	2				D3571-3	GUIDE
2		2			D3572-041	GUIDE ASSEMBLY
12	6		6	2	D3578-041	DOUBLER
2	2				D3610-041	BRACKET
2	2				D3618-1	CAP
4	4				AN4-10A	BOLT
2		2			AN4-16A	BOLT
4		4			AN4-25A	BOLT
2	2				AN4-44A	BOLT
2	2				MS24693S274	SCREW
3	3			1	MS24694S56	SCREW
10	2		8		MS24694S58	SCREW
1	1			1	MS24694S60	SCREW
26	6	20			AN960JD416	WASHER
4	4				AN960JD416L	WASHER
12	6	6			MS21042L4	NUT
24	12		12	4	CR3212-4-4	RIVET

*DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

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Revision: E
Date: 07.06.27

Date: Thursday, 15/11/2007 6:55:16 AM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D412-702-UPDATE PAPERWORK
Job Number	: 35746		
Estimate Number	: 10804		
P.O. Number	: N/A	Part Number	: Z_CUSTOM
This Issue	: 15/11/2007	S.O. No.	: N/A
Prsht Rev.	: NC	Drawing Number	: ECN 1065
First Issue	: N/A	Project Number	: N/A
Previous Run	: 00015	Drawing Revision	: N/A
	Type	: SMALL /MED FAB	Material
			: N/A
Written By	:	Due Date	: 22/11/2007
Checked & Approved By	:	Qty:	1 Um: Each
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
 REMOVE FROM STOCK:

D412-702-021 31266 2X 30645 2X

D412-702-023 35411 3X

D412-702-025 32001 3X - 31174 3X

D412-702-031 33277 1X

D412-702-033 31453 1X

D412-702-041A

D412-702-041B 34427 1X - 32759 1X

D412-702-043A 34218 1X

D412-702-043B 32750 1X

D412-702-045A 34213 1X

D412-702-045B 32757 1X

D412-702-059 32327-5X

D412-702-069 34435 7X

ADD NEW PAPERWORK TO KITS IN STOCK
 EASA STC EASA.IM.R.S.00710 REV.1

RETURN KITS TO STOCK